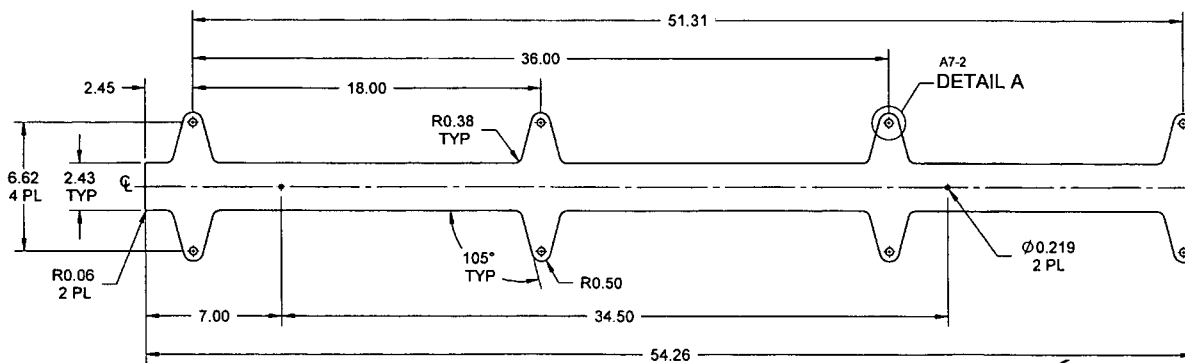
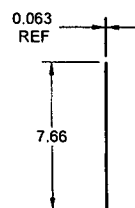
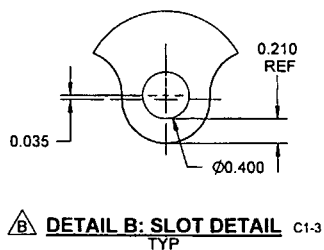


**D3848-5 GASKET**  $\Delta$






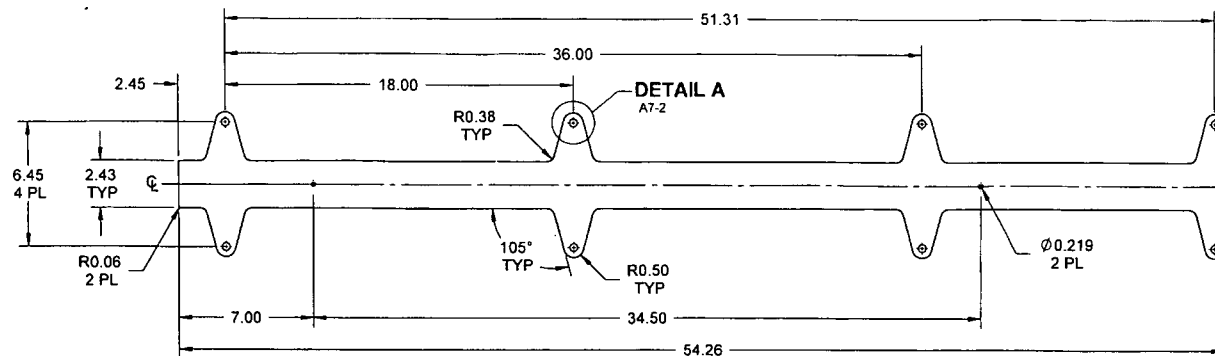
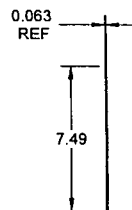
**D3848-7 GASKET**  $\Delta$



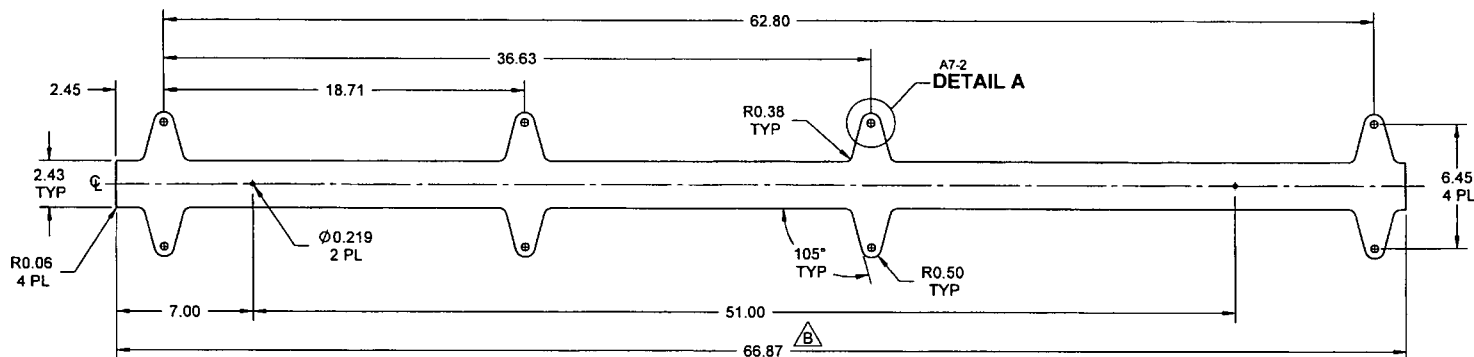
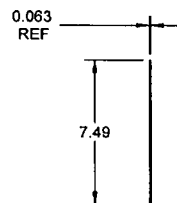
47815

RELEASED  
9/15/10

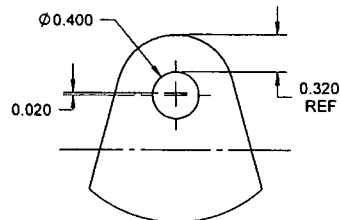
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. E
MFG. APPR.		D3848	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC.	
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**D3848-1 GASKET**



**D3848-3 GASKET**

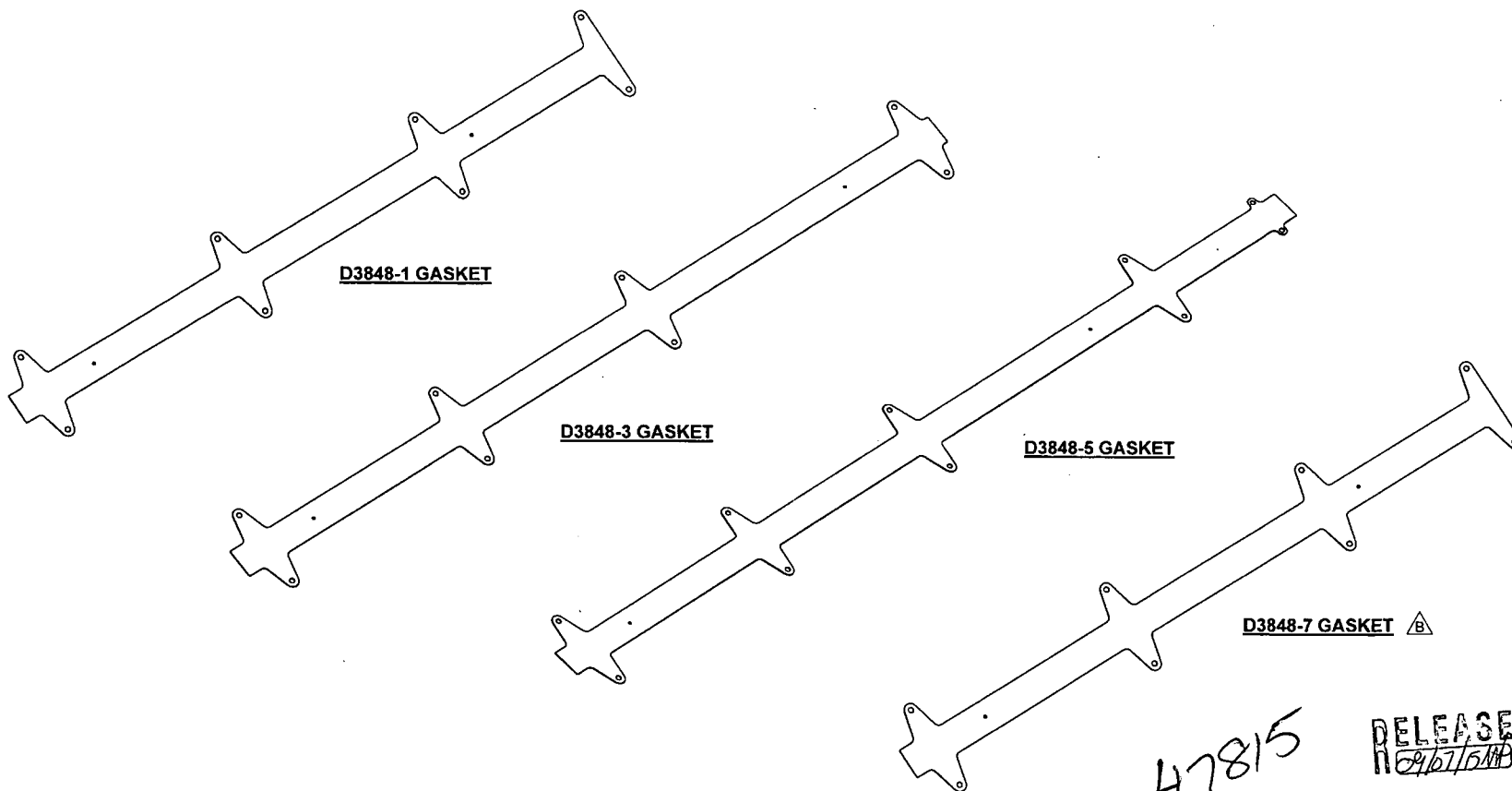


**DETAIL A: SLOT DETAIL**  
TYP  
D4-2  
C3-2  
D2-3  
B3-3

47815

RELEASED  
8/17/15

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3848	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	GASKET	NTS
DATE	09.06.30	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



# **NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3848-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:  
 D3848-1 = 0.36 lbs  
 D3848-3 = 0.44 lbs  
 D3848-5 = 0.51 lbs  
 D3848-7 = 0.36 lbs

B	RE-DESIGN Ø0.400 WAS SLOT HOLE ON D3848-1/-3/-5 (ZN C4-2, A4-2, A8-2, C4-3, A7-3); ADD D3848-7 (ZN B2-1 & A4-3); 66.87 WAS 67.36 (ZN B4-2)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA DRAWING NO. <b>D3848</b> REV. B SHEET 1 OF 3 TITLE <b>GASKET</b> SCALE <b>NTS</b>	
DRAWN	RF		
CHECKED	<i>RF</i>		
MFG. APPR.	<i>RF</i>		
APPROVED	<i>RF</i>		
DE APPR.	<i>RF</i>		
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

47815

RELEASED  
12/17/15 MB



12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9  
Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 04/14/2009

Customer : Dart Aerospace LTD

Customer P.O. # : PO00008553

ACR W.O. # : 131907

Item # : NEO60- 01

Item Description: NEO 60- 1/16" Thick

ACR Compound : NEO 60

Date Shipped: April 14, 2009

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

**Mohsen Ahmadi**

(ACR GROUP INC. REPRESENTATIVE)

S DART AEROSPACE LTD  
O 1270 ABERDEEN STREET  
L HAWKESBURY, ON K6A 1K7  
D Canada  
T  
O

S DART AEROSPACE LTD  
H 1270 ABERDEEN STREET  
I HAWKESBURY, ON K6A 1K7  
P Canada  
T  
O

DATE		SHIP VIA		TERMS	
04/14/09		DAY & ROSS#038326		ACR GROUP INC. NET 30 DAYS	
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON	
PO00008553		04/14/09		00131907 KATHY	
QUANTITY		ITEM NUMBER		DESCRIPTION	
DERED	SHIPPED	B.O.			
400	400	✓	NEO60-01	NEO 60-1/16"	SF
				RS: 4'X100'	
				LBS/SQFT: 0.49	
				TAG: MNE060S063	
				SUPPLY 1-FULL ROLL	
				SUBTOTAL	
				GST	
				252	
				TOTAL AMOUNT	
WEIGHT: Collect					

# PART

## Purchase Order

Date Apr 13, 2009	Page 1
Purchase Order Number PO00008553	

Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**FAKED**  
*(613)632-1053*

**Vendor Address:**

ACR Group Inc.  
12771 - No. 5 Road  
Richmond, BC V7A 4E9  
Canada  
Phone (604) 274-9955  
Fax (604) 274-1013

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-ACR001	Apr 13, 2009	N30		Apr 20, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 400.0000	MNEO60S063	NEOPRENE SHEET 0.063 Comments: BLACK NEOPRENE 4 ROLL OF PLEASE SHIP DAY & CROSS ACCT # 038326	20/04/2009	No	0.900000	sf	360.00
<div>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</div>							
Comments:		<b>Tax Summary:</b> GST 18.00 GSTME 0.00 GSTND 0.00		<b>Less:</b> included tax		0.00	
Entered By: <i>CL</i> CLAVOIE		Subtotal				360.00	
Approved By: <i>U</i>		Total tax				18.00	
		Total purchase order in					
		CAD Dollars				378.00	

# Receiving Report

Date: 9/4/20  
 Supplier: ACR

Batch No: M11469  
 Dart P/O: 8553

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☒ No ☐ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒                      N/A ☒  
 Work Order                     

Discrepancies						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK)                      Level 12                     

Production/Admin:                       
 Date: 09/04/22  
 Received/Costing: RCP 16764  
 Initial: CZ

Location                     

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

RECEIVED APR 17 2009

SUBTOTAL	360.00
GST	18.00
 TOTAL AMOUNT	 378.00

REIGHT: Collect

0.063  
REF

7.52

2.45  
6.47  
4 PL  
2.43  
TYP  
R0.06  
4 PL

Ø0.219  
2 PL

62.79

75.26

36.62

R0.38  
TYP

105°  
TYP

R0.50  
TYP

DETAIL A  
A7-2

R0.38  
2 PL

0.75  
2 PL

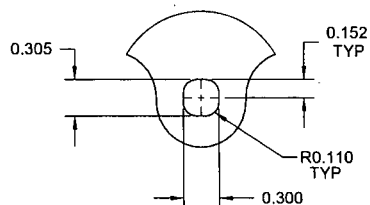
DETAIL B  
A7-3

7.00

51.00

3.20

# **D3848-5 GASKET**

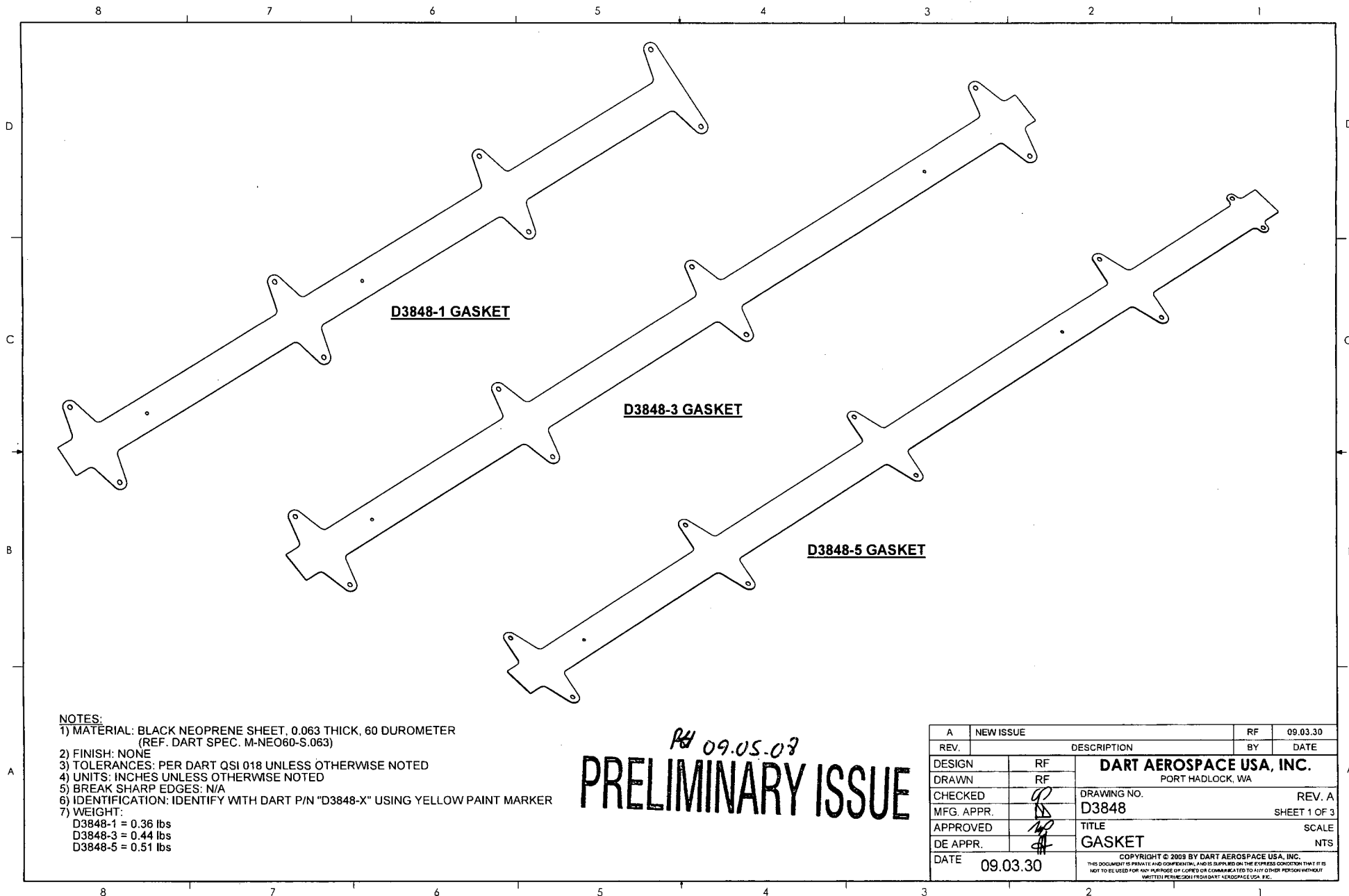


**DETAIL B: SLOT DETAIL** C1-3  
TYP

*REV 09-05-08*  
**PRELIMINARY ISSUE**

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>D3848</b>	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>GASKET</b>	NTS
DATE	09.03.30	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	





**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
(REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
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- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
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- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3848-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:  
 D3848-1 = 0.36 lbs  
 D3848-3 = 0.44 lbs  
 D3848-5 = 0.51 lbs

*PH 09.05.07*  
**PRELIMINARY ISSUE**

A		NEW ISSUE		RF	09.03.30
REV.		DESCRIPTION		BY	DATE
DESIGN		RF		<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN		RF			
CHECKED				DRAWING NO.	REV. A
MFG. APPR.				D3848	SHEET 1 OF 3
APPROVED				TITLE	SCALE
DE APPR.				GASKET	NTS
DATE		09.03.30		<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.          THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS          NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT          WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Friday, 08/05/2009 7:52:44 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 47815

Part Number: D38485

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-06-22

POSITIVE RECALL

EFFECTIVE 09-05-08 AUTH [Signature]

RELEASED [Signature] DATE 09-06-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Friday, 08/05/2009 7:52:44 AM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET  
 Job Number : 47815  
 Estimate Number : 13899  
 P.O. Number :  
 This Issue : 08/05/2009 S.O. No. :  
 Prsht Rev. : NC Part Number : D38485  
 First Issue : // Type : SMALL /MED FAB Drawing Number : D3848 PREL  
 Previous Run : Project Number : N/A  
 Material : PREL  
 Due Date : 15/05/2009 Qty: 4 Um: Each  
 Written By :  
 Checked & Approved By : mf 09-05-07  
 Comment : Est Rev:A 09.04.30 new issue EC verified by:DD

Additional Product

PRELIMINARY ISSUE <sup>pt</sup> 09.05.03

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 3.7800 sf(s)/Unit Total: 15.1200 sf(s)

NEOPRENE SHEET 0.063

batch: 111409B9-5-12CERTIFICATE OF CONFORMITY  
REQUIRED

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3848

Dwg Rev: PREProg Rev: LimB9-5-12

(4)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B9-5-12

4.0 QC8

SECOND CHECK  
ENGINEERING  
APPROVAL

Comment: SECOND CHECK

09-05-12 (4)mf 09-05-29

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using yellow paint marker and Stock

Location: \_\_\_\_\_

1

prototype tablemf 09-06-20

STORE IN ENG'G SHED

ENG- USE ONLY

09-09-02